



WinWeef in practice

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Before starting

Actually WinWeef is just a super-fast pencil. The weaver does the thinking - WinWeef will not do that! For a good weaving design the computer must receive the correct instructions. That will work better with acquainted weaving techniques.

The exercises in this handbook show how to use WinWeef to create unique weaving designs. Preferably do the exercises in the order in which they are listed, even if mainly interested in that other fun weave! Following the right order gives more dexterity and routine.

During the first exercises, all actions are detailed. After having gained some experience with WinWeef, details will diminish.

The intention is to work your own way after the exercises.

Many operations have **shortcut keys**. The sooner they get familiar, the faster and easier working in WinWeef will go.

Exercises may not work if certain weaving techniques (for example, network weaving) are not familiar. *WinWeef does not provide an extensive explanation of how a weaving technique works.* WinWeef is not a teaching program, but a drawing program.

Read related chapters in the WinWeef Manual if more knowledge is desired.

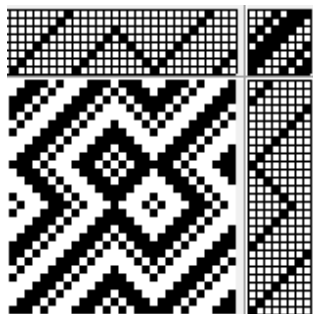
Examples for the exercises

The exercises are divided into steps. Of many design steps there are drawings in the folder '01 voorbeelden (examples)'. Check them out to make sure you did it right. Open WinWeef twice to perform the exercises in one window and open the examples in the other window. The text always states which example fits.

The exercises are written for looms with upward shafts, such as a table loom, countermarch, or dobby. Sinking shed loom is therefore not checked in the settings. See also chapter 1 'Select settings'.

Weave from bottom to top

If a weave must look exactly like the draft, start weaving at the bottom drawn weft. It seems logical to start with the top drawn weft; after all, that's where the drawing started. However, the actual weave becomes the mirror image of the draft. That is also why WinWeef indicates the left thread of the warp at the bottom with 'Complete threading to treadling'.



<= Start weaving here in order to get the pattern exactly the same on the loom.

Chapter 1. Select settings

Before designing, first make a few basic choices in two windows in **Settings**.

- In **Settings - Draft** choose matters related to the loom.
- In **Settings - Preferences** choose the display of the draft on the screen.

Loom Settings

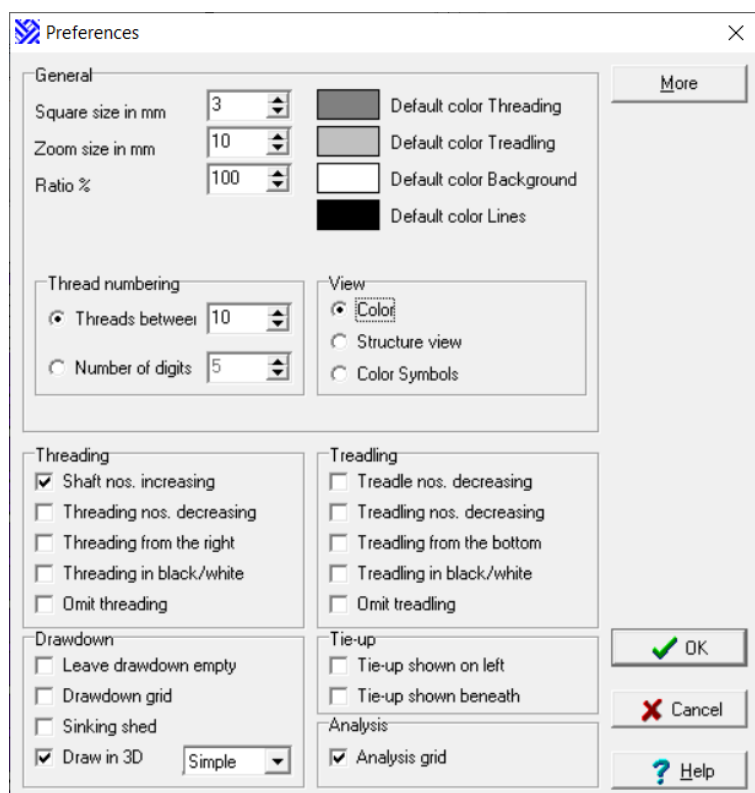
Open WinWeef, click **Settings > Draft**, (or key **Ctrl+W**). The following screen appears:

- Voluntarily name the draft in the **Title** section, for example 'towel for Dory'. However, this is not the name under which the draft is saved! It is often not necessary to enter a name here.
- Select the number of shafts and treadles. Click the arrows until the correct number is reached. Or click in the entry field, delete the number and enter the correct number.
- Now indicate the **maximum length** of threading and treadling, to prevent unnecessary storage space.
- Choose the correct type of **tie-up** and **treadling**. Choose Liftplan when working with a table loom or dobby. This is automatically combined with several 'treadles' per pick. In this case, the 'treadles' are the handles of the table loom, or the caps in the slats of the dobby.

- For a floor loom check 'Tie-up'. That means one treadle per pick. In some cases, like the skeleton tie-up, it is necessary to weave with two treadles at the same time. In that case, check 'Allow multiple treadles'.
- Make sure that the **Threading** selection is set to 'Ends through one shaft each'. Only in very exceptional cases the other option is necessary.
- Click OK.

Settings for screen display

Click **Settings > Preferences** (or press **Ctrl+Q**). Then this screen appears:



When starting, it is important that:

- The **Square Size**: always choose small, for example 3. When opening a draft, a lot of it will be visible. When working in it or when drawing a new one, first 'zoom' to enlarge the squares with **Ctrl+Z** or with the Shift button:



- The **Zoom size**: always choose large, for example 9, in order to see better what is happening. With **Ctrl+Z** or with the zoom in and out button make the squares smaller and larger during designing.



- The **Thread Numbering**. Check 'Threads between' and enter a number for thread numbering. Wishing to divide the threading and treading into a certain number of portions? Then check 'Number of digits' and indicate in how many portions the warp and treading should be divided.

No thread numbering at all? Write 0. The thread numbering is always visible at the bottom left of the screen.


- Change the **Default colors** as wished. Check the color area, choose a color in the 'Basic Colors' section and click OK.
- The **Threading**: choose 'Shaft nos increasing' when wishing to number the shafts from front to back (so front shaft is number 1). When considering the back shaft number 1, turn off the checkmark here.
- The **Draft**: WinWeef draws the drafts for upward shafts by default. When wanting to make weft drafts, check 'Sinking shed'.
- Click **OK**.

Additional options are:

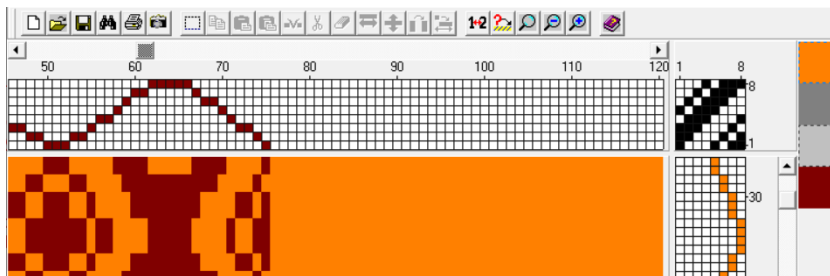
- **Ratio** indicates the size of the squares. For square diamonds choose 100%. For longer squares, choose more than 100%, for example when designing warp rep. Less than 100% produces flatter squares, for example for weft rep.
- The **Structure view** display shows the draft with a black warp and white weft.
- In **Color Symbols** each color has a different symbol. With a black and white printer, this way color distributions can still be seen on the print.
- The options under **Threading, Treadling, Drawdown and Tie-up/ Analysis** are self-explanatory. Check them one by one and see the result.
- Analysis grid draws a grid in the analysis window.

Important edits and facts

The following edits are required for almost all drafts. Try them out.

- **Drawing**: adding ends in the threading or in the treadling by clicking an empty square. This is only possible in **drawing mode**, that is: if block mode is off!
- **Select block mode**: this can be done in 4 ways:
 - Press F2
 - Click the function button in the toolbar 
 - Right click on threading, treadling or tie-up, then click 'Block mode' in the submenu
 - Check **Edit > Block mode**.
- **Turn off block mode**: this can be done in 4 ways:
 - Press F2 again
 - Click on the pressed function button in the toolbar
 - Right-click on threading, treadling or tie-up, then 'Drawing mode' in the submenu.
 - Check **Edit > Block mode**.

- **Create a block.** Turn on block mode. Mark the part of which to make a block: hold down the left mouse button and drag the cursor over that part. The piece is given a green grid. Release the left mouse.
- **Restore threading** (found under 'Edit') undoes the last action performed in the threading. So nothing can go wrong!
- **Restore treadling** (found under 'Edit') undoes the last action performed in the treadling.
- **Cut and paste:** remove and move any part of the threading or treadling. Turn on block mode, mark the part to cut and press **Ctrl+X**. This is how to remove the piece. To paste it somewhere else, click the place where it should go. A green line appears. Press **Ctrl+V** and paste it.
- **Clear:** clearing any piece of threading or treadling is possible. Turn on block mode, mark the piece to clear and press Delete.
- **Sliding bars:** slide the threading with the sliding tool above, slide the treadling with the sliding bar on the right side of the screen.



- **Know where you are:** moving the cursor over the draft, the numbers of the ends, shafts, treadles and picks will appear in the lower left corner of the screen.
- **Not able to draw in threading or treadling?** Then the *block mode* is turned on! Turn it off and draw again.

Chapter 2. Basic exercises: plain weave, twill, waffle weave, Krokbragd, echo, thick/thin





Exercise 1: Plain weave variation

Start a new draft/ block mode/ select a block/ copy/ repeat/ save/ save as..../ Ctrl+Alt+S

Settings

- Start a new draft. This can be done in three ways:
 - click **File** and then **New draft**
 - keys **Ctrl+N**
 - click the function button with the empty sheet
- Go to **Settings**, choose **Draft** (or press **Ctrl+W**).
- Do not name the draft. Make:
 - 'Number of shafts' 2
 - 'Number of treadles' 2
 - 'Max. threading length' 111
 - 'Max. treadling length' 222.
- Leave the other settings as they are; they are alright for a plain weave on two shafts.
- Click **OK**.
- Go to **Settings**, choose **Preferences** (or press **Ctrl+Q**).
- Make 'Square size' 5 and 'Zoom size' 10. This can be changed any time.
- Leave the other settings as they are and click **OK**.
- Save the file. Go to **File**, choose **Save draft as** Search the WinWeef folders for the folder '01 voorbeelden'. Click that folder and type behind 'File name': 'exercise plain weave01....'
- Click 'Save'.

Drawing the threading

- Click seven threads alternately in plain weave on shafts 1 and 2. 
- Turn on **Block Mode** (see previous page). Once block mode is active, the pointer changes to a cross with four arrows with a center point. 
- **Select** the seven threads by dragging the cursor over the threads, pressing the left mouse. The block gets a green grid. The green grid means that this block is selected to edit. 
- Copy the block with **Ctrl+C** or click **Edit > Copy**. The green grid disappears.
- With the cursor, point out where the block must show up, by clicking the line behind the seventh thread. A **green** line will appear. 

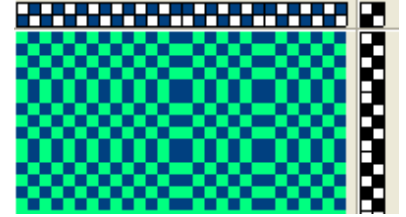
The block must be repeated a couple times:

- Use **Ctrl+H** or click **Edit > Repeat Paste**. The window 'Repeat-Paste' shows up. Type 3 and click OK. The three repeats are now in a green grid. As long as it is green, it can be edited.
- Use **Ctrl+E** or click **Edit > Flip**.
- Now that there is a piece of a draft, it is time to it.
- Press Ctrl+S or go to **File > Save draft**.



Tie-up and treadling

- Turn off **Block Mode**.
- Draw a 1/1 tie-up
- Click in the treadling five threads alternating treadle 1 and 2.
- Turn on **Block Mode**.
- Make a block of five threads in the treadling by dragging the cursor with the left mouse pressed. The block turns green.
- Copy this block with **Ctrl+C** or click **Edit > Copy**. The green grid disappears.
- Click the green line directly under weft 5.
- Use **Ctrl+H** or **Edit > Repeat Paste**.
- Type 2 in the window 'Repeat Paste' and click **OK**. Now there are three repeats.
- Save with **Ctrl+S** or **File > Save draft**.



View the draft on a smaller scale by clicking the zoom button or with **Ctrl+Z**.

Exercise 2: Log-cabin-pattern in plain weave

Starting a new draft / block mode / select a block / copy / repeat / cut / colors / save and save as.../ replace a color / drawing with two colors

Settings

- Start a new draft. There are three ways to do so:
 - Click **File > New Draft**
 - Press **Ctrl+N**
 - Click the function button with the empty sheet
- Go to **Settings > Draft** (or **Ctrl+W**).
- Name the draft in 'Title', for instance 'first log-cabin'.
- Make:
 - 'Number of shafts' 2
 - 'Number of treadles' 2
 - 'Max. length threading' 222
 - 'Max. length treadling' 444
- Leave the settings of 'Tie-up' and Treadling (one treadle per pick) as they are.
- Click **OK**.
- Go to **Settings > Preferences** (or **Ctrl+Q**).
- Make 'Square size' 3 and 'Zoom size' 10. While drawing this can be decreased or increased.
- Leave the other setting as they are and click **OK**.

- Save the file. Go to **File > Save draft as....** Search for file '01 voorbeelden' in the WinWeef files and double click. Write in 'File name': 'Exercise log-cabin'. Click **'Save'**.

Tip: save the draft regularly while working with **Ctrl+S** or via 'File' > 'Save draft'. It prevents the loss of all if something goes wrong.

Draw the threading

- Click one end on shaft 1 and one end on shaft 2.
- Change the color of the first end by:
 - Right mouse click on end 1-shaft 1. In the submenu that appears, click 'Colored end'. The window 'Color' shows up.
 - Choose a light blue field under 'Basic colors' and click. Click **OK** and end number 1 is light blue.
- Select **block mode**. Once block mode is active, the pointer changes to a cross with four arrows.
- Make a block from these two ends by dragging the pointer over them, holding the left mouse pressed. The block gets a green grid.
- Copy this block with **Ctrl+C** or by **Edit > Copy**.
- Point out where the block must go: Click with the cursor on the line behind the second end. A **green line** appears.
- The block must be repeated a couple times. Use the key **Ctrl+H** or go to **Edit > Repeat Paste**. Now the window Repeat Paste appears. Type 11 and click **OK**.



- Now that there is a piece of a draft, it is time to save it. Press **Ctrl+S** or **File > Save Draft**.

Playing with colors

- Half way the threading, flip over the **color sequence**. Select the second and the third end. The color sequence is dark - light.
- Choose **Color > Copy**. Make a green line between ends 12 and 13. The numbers of the threads show up in the left down corner of the WinWeef window. End 13 is a light square.
- Go to **Color > Repeat paste**. Type 6 in the window 'Repeat paste' and click **OK**. Note that the color sequence is flipped over from thread number 12, because the two copied colors start with dark blue. At first the odd ends were light blue, from end 12 they are dark blue.
- The green grid will disappear when clicking an empty spot in the threading or after selecting a new block.
- Repeat the threading part by making a block of all the ends, either with **Ctrl+C**, or **Edit > Copy**.
- Put a green line behind the last end and use **Ctrl+V**, or **Edit > Paste**.
- Turn off the **block mode**.




Tip: **Ctrl+H** is repeat paste or repeat; indicate in the window how often the block needs to be repeated.

Ctrl+V is paste only once; the copied block appears directly on the spot of the green line.

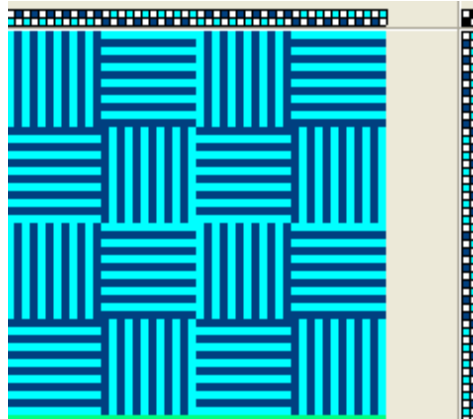
Replacing an existing piece of threading with the copied block: Before pasting, make a block over the part that needs replacing and press **Ctrl+V**.

Tie-up and treadling

- Draw a 1/1 tie-up 

Drawing the treadling is the same as drawing the threading. However it can be done faster:

- **Edit > Threading to treadling.** WinWeef now asks: 'Accept colors from threading?'.
 ➤ Click **Yes**.
- Save with **Ctrl+S**. Use **Ctrl+Z** or the + and – keys to zoom in/out on the draft.



Adding colored threads

- Zoom in with **Ctrl+Z** to draw in larger squares.
- Add 2 threads to the threading. Hold to the even-odd order. These threads are in dark blue.
- Now add 2 light blue threads. First turn on the right color by pressing **Ctrl** button and keeping it down while clicking the light blue color square on the right side of the screen. Keep holding down the **Ctrl** button and click to add two light blue threads in the threading.
- Repeat these 4 threads a number of times by: Block mode > select the 4 threads > copy (**Ctrl+C**) > place a line where the threads must be pasted > **Ctrl+H** (or **Edit > repeat paste**).



- Repeat **Edit > Threading to treadling**.
- Use **Ctrl+Z** or the + and – keys to zoom out.

Drawing with two colors

- Turn off Block mode. Because the Ctrl+click on the light blue color square was done, that color is still saved to the Ctrl+click. Drawing with two colors is now possible. A dark blue thread is a normal click, a light blue thread is Ctrl+click.
- Continue drawing with different color rhythms.
- Use **Ctrl+S** to save while drawing.

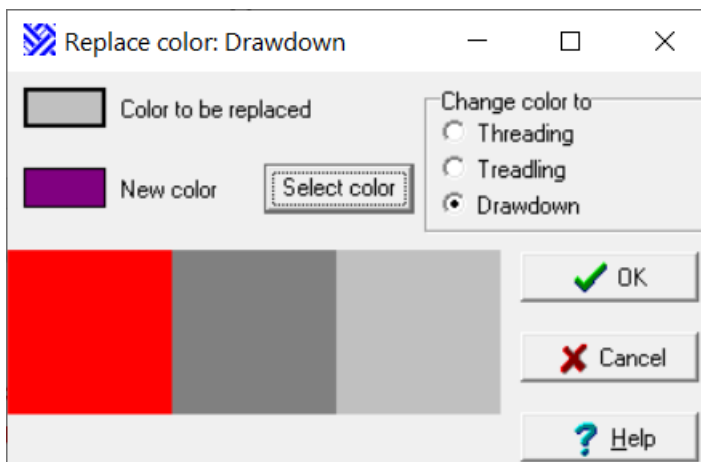


Copy part of the threading to the treadling

- Turn on **Block mode** and select a part of the threading. Then **Ctrl+C**, to copy.
- In the treadling, click the line where the copied piece must come.
- Click **Edit > Threading of Block to treadling**. Confirm by clicking 'Yes'

Replace color (for example replace light blue with red)

- To replace a color with another color, go to **Color > Replace...**
- Click the color that needs to be replaced. It will appear in the top field.
- Click the field underneath for the new color.
- Click 'Select color', then click the new color in the color window (e.g. red) and click **OK**.



- Select the place where the color must be replaced (threading, treadling or draft) and click **OK**.

Tip: If a color must be replaced by color that is already in the color palette, simply click that color after 'new color' field was selected and confirm with **OK**.

Replacing a color in just **a part** of the threading or treadling:

- Make a Block of the part where the color must be replaced.
- Go to **Color > Replace** and follow the steps listed above.
- Select 'replace the color in the Block' and confirm with **OK**.
- Save with **Ctrl+S**.

Exercise 3: Twills

Applying options under 'Edit' / drawing tie-ups / searching long floats / converting treadling to liftplan

Consider these drafts as exercises in order to obtain the necessary skills to design a beautiful weave.

Settings

- Press **Ctrl+N** or **File > New draft**.
- Press **Ctrl+W** or **Settings > Draft**.
- Name the draft in Title as 'Start'. Fill in 'Numbers of shafts' 8 and 'Numbers of treadles' 8.
- Type in 'Max. length of threading' 555 and in 'Max. length of treadling' 666.
- Choose 'Tie-up'.
- Press **Ctrl+Q** or **Settings > Preferences**. Make 'Square size' 3 and 'Zoom size' 8.
- Go to **File > Save draft as....** Double click the file '01 voorbeelden' and type as file name 'exercise twill 01'. Click 'Save'.

Two ways to draw a **diagonal**:

1. Press **Ctrl-** and **Alt (Ctrl+Alt)** and click an end. From the bottom shafts on, WinWeef draws a diagonal to top right and from the top shafts to down right.
2. Right mouse click on an empty square of the threading, a selection menu will appear. Choose one of the 4 options for different diagonals and try out the other diagonals.

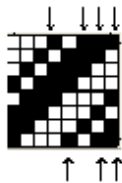
- **Clear the threading.** Turn on the block mode, right mouse click on the threading, click 'Block right across' and press **Ctrl+L**.

Draw the threading

- Draw a diagonal from end 1-8.
- Choose block mode, select and copy the 8 ends, press **Ctrl+H** and type 33. Turn off block mode.
- Save with **Ctrl+S**.

Draw the tie-up

- One click on a square in the tie-up field makes the square turn black. One more click and it is white again.
- It works **faster** by drawing complete diagonals. Press **Ctrl+Alt** and click as an exercise:
 - On shaft 8: on treadle 8, 7, 6 and 4
 - On shaft 1: on treadle 5 and 7.
- Release the **Ctrl+Alt** and click on treadle 8- shaft 1.
If it worked out well, there is a 3-1-1-3 tie-up.



- Even **faster** is to make a right mouse click on an empty tie-up field and then choose 3-1-1-3 tie-up in the submenu.

- Go to **Edit > Threading to treadling**.
- Save with **Ctrl+S**.

Résumé: for diagonals **to the right**, click the front and the back shaft of the tie-up field, while holding down Ctrl+Alt.

For **diagonals to the left**, click the first and the last treadle in the tie-up field, pressing the Ctrl+Alt keys.

Edit the threading

A large number of adjustments (such as mirroring, deleting, cutting, etc.) can be controlled in various ways in WinWeef. Usually by first have selecting a block and then there are 4 options:

1. Select **Edit** from the menu bar and click the desired edit.
2. Use the Ctrl key together with another key (for example **Ctrl+M** is 'mirror')
3. Right-click in the threading and make a selection from the submenu that appears.
4. Use the appropriate edit button of the menu bar.



Options 2 and 3 are most pleasant for wrists and arms, making the smallest movements.

As long as a block is green, it is selected and can be edited.

What to do after a block has been selected

Choose **block mode** and select ends 20-30. The thread numbers are at the bottom left of the screen.

- Right click on the threading. A submenu will appear containing all possibilities for that block. Using this submenu prevents to keep moving with the cursor to **Edit** in the menu bar. Choose 'Wrap' and type 4.
- Select a different block each time and experiment with the possibilities of the sub menu.
- When things go wrong, there is always **Edit > restore threading**, which will undo the last action.

Using shortcut key combinations makes things work faster.

Select a block and try the following exercises.

- See the difference between **Ctrl+E** (flip along a horizontal axis) and **Ctrl+M** (flip along a vertical axis).
- See the difference between **Ctrl+V** (paste 1 time) and **Ctrl+H** (indicate how many times the repeat has to be copied). Don't forget to first use **Ctrl+C**!
- When wanting to paste over an existing threading, first select that piece before using **Ctrl+V** or **Ctrl+H**.
- View the difference between **Ctrl+R** (wrap along a horizontal axis) and **Ctrl+D** (wrap along a vertical axis).
- Look at the difference between **Ctrl+L** (clear, resulting in an empty area) and **Ctrl+X** (cut out a piece, which can be pasted in another place).

- Look at the difference between **Ctrl+X** (what is cut out can be placed elsewhere with **Ctrl+V**) and **Del(ete)**. Deleted is deleted!
- See the difference between **Ctrl+U** (stretch) and **Ctrl+J** (selective stretch on chosen shafts). In the 'Selective stretch' window first enter how much stretching of the chosen piece is wanted. Click **OK**. Indicate on which shafts the stretching should be done; type the numbers of the shafts with commas between them. For example: 1,2,3.
- It is possible to copy a part of the threading to the treadling. Select a block in the threading and press **Ctrl+C**. Click a green line in the treadling where the block must be placed. Choose **Edit** in the menu bar and click 'Threading to treadling'. Click **Yes**. As long as the block remains green, it is selected and can be edited.

Other processes

- Inserting threads. Choose block mode and click a green line on the spot where the extra threads are wanted. Press the Insert button on the keyboard and type the desired number of threads in the window that shows up. Click **OK**.
- Turning the draft. Choose **Edit > Turn Draft**. Click yes or no on the question whether the tie-up should be inverted.
- Make a change in the draft and go back to **Edit > Turn Draft** to turn it back. When turning the draft, warp threads become weft threads and vice versa. If wishing to see that in the drawn draft as well, invert the tie-up.
- Save with **Ctrl+S**.

Edit the treadling

It is possible to apply all actions performed in the threading to the treadling.
Try some and save with **Ctrl+S**.

Analysis: floats and number of heddles per shaft

To find out whether there are long floats in the draft, go to **Analysis > Longest float**. WinWeef indicates where and how long they are.

To see how many heddles are needed: **Analysis > Number of heddles per shaft**.

Go to a particular thread

When needing to go to a particular thread in a large threading or treadling, it is possible to scroll all the way, but it goes faster using the following commands.

For the threading:

- Press **Ctrl+G** and type the number of the thread wanted. Or **Edit > Go to**, and choose 'Threading'.

For the treadling:

- Press **Ctrl+Alt+G** and type the number of the thread wanted. Or **Edit > Go to**, and choose 'Treadling'.

Exercise 4: Change tie-up

This exercise is about changing the tie-up in many different ways.

- Make a draft of a straight threading and a straight treadling, and a 3-1-1-3 tie-up. See exercise 3. Or open the draft 'keper recht' from the file '01 voorbeelden'.

Changing the entire tie-up

- Right click on tie-up. In the submenu, select 'Block mode'.
- Right click on tie-up again, choose 'Block right across'.
- Do another right click on the tie-up. Various options for changing the tie-up show up in the submenu. From changing the entire tie-up, clearing and inverting. View the different results one by one.
- When things go wrong, there is always **Edit - restore tie-up**.

Adjust just a part of the tie-up

- Select a part of the tie-up (press the left mouse and drag the cursor).
- Right click and see the results of the different possibilities.
- Try to copy a part of the tie-up field to another part of the tie-up field. For example, select a field of 3x3 squares. Press **Ctrl+C**. Select a field of 3x3 squares, where the copied field should end up. Press **Ctrl+V**.
- Save with **Ctrl+S**.

Exercise 5: Converting tie-up and liftplan for dobby and table loom

Making a liftplan from a tie-up, to be used for dobby and table loom.

Read the entire exercise!

- Open 'rijgvariatie' in the file '01 voorbeelden'. The tie-up is for a floor loom with a multiple tie-up.
- Press **Ctrl+W** or go to **Settings > draft**. Choose 'Liftplan'.

When wishing to go back to the original drawdown, in many cases the draft will have a changed tie-up and treadling.

To prevent this:

1. Save the draft twice, under different names. Before the change, save the draft with the tie-up, for example as 'rijgvariatie01t'. After the change, save the draft with the liftplan as 'rijgvariatie01l'.
2. Save the draft *before* the change to liftplan. Then make the changes. Wanting to go back without any problems: click **File** in the menu bar. Find the file names of the last four drafts. Click the top draft. Click **no** to the question to save the changes and WinWeef will open the last saved version of the draft. That was the one with the tie-up.
3. It is possible to temporarily start a threading with a diagonal from the first to the last shaft and the treadling with a diagonal from the first to the last treadle. Then switching back and forth is no problem.

Exercise 6: Waffle weave

Apply color series / 3D drawing / viewing backside of the draft

Settings

- Open a new draft.
- Press **Ctrl+W** or **Settings > draft**. Fill in 'number of shafts 8', 'number of treadles 8'.
- Make 'Max. length threading' 222 and 'Max. length treadling' 222.
- Select 'Tie-up and 'End through one shaft each'
- Press **Ctrl+Q** or go to **Settings > Preferences**. Make 'Square size' 3, 'Zoom size' 7.
- Go to **Files > save draft as....** And open the file '01 voorbeelden'. Type as a file name 'exe waffle' and click 'Save'.

Create a color graduate

- Draw a diagonal from shaft 1-8 with **Ctrl+Alt**.
- Select Block mode.
- Select threads 1 t/m 8. Go to **Color > graduate...**
- Click the button 'From'. A window appears with all possible color choices.
- Choose a nice blue color. Make the color lighter or darker with the arrow on the right. Click **OK**.
- Click the square 'To'. With the left mouse pressed, move the pointer over the rainbow area and choose a nice yellow color. With the right arrow, try out to make that color lighter or darker. This way any color the computer is capable of, can be created. Click **OK** to select the color.
- In the window a color sequence appears. Click **OK** or try again.
- Press **Ctrl+ S** to save the color range.

Drawing colors in the threading

- Select ends 1-7 and press **Ctrl+C** (copy).
- Click a line between ends 8 and 9. Press **Ctrl+V** (paste) and then **Ctrl+M** (mirror).
- Select ends 1-15 and press **Ctrl+C** (copy).
- Click a line between ends 15 and 16 and press **Ctrl+H** (repeat paste). Type 6 in the window 'Repeat paste' and click **OK**.
- Choose drawing mode, so turn off block mode.

Tie-up and treadling

- Draw the tie-up as follows. With **Ctrl+Alt** pressed, click on shaft 8, treadles 8, 6, 5, 4, 3 and 2. Click on shaft 8- treadle 1 without **Ctrl+Alt**.
- Go to **Edit > Threading to Treadling**. Save with **Ctrl+S**.
- Compare with 'wafel' in the file '01 voorbeelden'.

Drawing 3D

- Press **Ctrl+Q** (or **Setting > Preferences**) and select 'Draft – draw in 3D'. View the different kinds of 3D.

View the reverse side of the drawdown

- Go to **Show > Back view**. Warp becomes weft, and vice versa.
OR
- Go to **Show > Turn weaving**. As turning a page; right side becomes left side. This is what happens with woven material.

Exercise 7: Krokbragd

Krokbragd is a warp-face twill, whereby each weft goes over the ends of one single shaft, and underneath all the other warp ends. This is why it manifests itself as a weft rep, since in succession, the threads of all the shafts will be covered by the wefts. The treadling repeat is fixed; the first weft over the ends of shaft 1, the next weft over the ends of shaft 2, etcetera.

Making the draft the usual way, results in a very distorted picture. That is why WinWeef draws the wefts of the treadling repeat on one line with the **Setting > Krokbragd**.

Note! The tie-up in WinWeef is drawn inverted. On the loom, all the time 3 shafts are up.

Settings

- Open a new draft.
- Press **Ctrl+W** or **Settings > draft**.
- Make 'Number of shafts' 4 and 'Number of treadles' 4.
- Make 'Max. length threading' 66 and 'Max. length treadling' 222.
- Choose at 'Treadling' for 'Krokbragd'. The tie-up is always one diagonal and **Show > Back view** is *not* active.
- Press **Ctrl+Q** or **Setting > Preferences**. Make 'Square size' 3 en 'Zoom size' 7.
- Go to **Files > save draft as...** and open the file '01 voorbeelden'. Type as file name 'exe krokbragd' and click 'Save'.

Draw the threading

- Draw the repeat by, while pressing **Ctrl-** and **Alt** clicking thread 1 - shaft 1 and then thread 5 - shaft 3.
- Choose block mode and select the first 6 threads.
- Press **Ctrl+C** and click a line behind thread 6.
- Press **Ctrl+H** and repeat 9 times.
- Turn off block mode.

Choosing and assigning colors

First fill the color palette on the right side of the screen with all the colors needed:

- Right click on or under the color blocks that are already there.
- Click 'Add color' in the submenu; the 'Color' window appears.
- Select a color, click **OK**, and the color is added.

Tip: In principle any desired color can be made by sliding the cursor over the color area in the 'Color' window. Make them lighter or darker with the arrows on the right side of the window.

Assign a color to the wefts:

- Hold down the Ctrl key and click a color field to the right of the color bar, then click weft 1 - treadle 1.
- Hold down the Ctrl key and click another color. Click weft 1 - treadle 2.
- Hold down the Ctrl key and click another color. Click weft 1 - treadle 3.
- Hold down the Ctrl key and click another color. Click weft 1 - treadle 4.

Tip: As long as the Ctrl key is pressed down, the cursor will draw with the last chosen color. This way it is possible to color in larger color areas. See also 'krokbragd' file '01 voorbeelden'.

- Color in all lines for the wefts. Save with **Ctrl+S**.

Tip: When finished designing a krokbragd, save it and open a new draft. Press **Ctrl+W** or **Settings > draft** and change the setting at 'Tie-up and Treadling' so that there will be a good setting for another type of draft.

Exercise 8: Shadow weave

Threading

- Press **Ctrl+O** (or **File > Open draft**) and open the file '01 voorbeelden'.
- Click 'echo a ontwerp' and click 'Open'.
- Go to **File > Save as...** and type as file name 'exercise echo'. Click 'Save'.
- Go to **Techniques > Threading echo**.
- Make 'By how many shafts' 4 and 'Numbers of echo ends' 1. Place the echo at the right of the original and click **OK**.
- Give the ends another color, alternating. See exercise 2 'Log-cabin in plain weave'.

Treadling

Editing the treadling goes the same way.

- Go to **Edit > Turn draft**. A window pops up, asking to exchange threading to treadling and adjust tie-up. Choose yes, no or cancel. *Remember* the choice, it must be the same on the way back.
- The treadling changes place with the threading. Repeat the last three steps, written above
- Go to **Edit > Turn draft**. The threading and treadling are back in their own spot.
- Compare this draft to 'echo b weefsel' in the file '01 voorbeelden'.

Exercise 9: Select thin or thick ends per shaft

Thin and thick ends in the threading

WinWeef can change the thickness of the ends per shaft. Indicating on which shafts the ends must be thick is possible.

- Press **Ctrl+O** and open the file '01 voorbeelden'.
- Click 'netaj dundun' and 'Open'.
- Go to **File > Save as...** and type as file name 'exercise netaj dundun'. Click 'Save'.

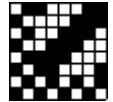
WinWeef is capable to show the impact of weaving with thin and thick threads:

- Choose block mode. Right click on the threading and choose 'Block right across' in the submenu.
- Go to **Edit > Selective stretch** or press **Ctrl+J**. Type 3 in the window to indicate the thickness, click **OK**. In the next window, type 3-8 and again **OK**.

The ends on shafts 1 and 2 are one square wide. The thicker ends on the other shafts are three squares wide.

Edit the **treadling** the same way.

- Copy this **tie-up** or copy from 'netaj dundik' (see exercise 18 'Shifting and copying parts of other drafts'). Save with **Ctrl+S**.
- Compare with 'netaj dundik'.



Exercise 10: Changing colors per shaft or treadle

- Open 'oef netaj dundun'. Thin ends will get another color than the thick ones:
- Turn off Block mode.
- Right click on shaft 1 and choose 'Color all ends on shaft' in the submenu.
- Choose a new color in the 'Color' window and click **OK**.
- Do the same for shaft 2.
- Change the colors of the first two treadles the same way.

Chapter 3 Convert profile designs via 'Techniques > Block substitution'

For many drafts first make a profile design or profile. In a way this is as a compressed weaving:

- Each square in the profile threading stands for a couple ends in the threading of the draft;
- Each square in the profile treadling stands for a couple picks in the treadling of the draft;
- Each square in the profile tie-up stands for a couple squares in the tie-up of the draft;
- Each square in the profile drawdown stands for a couple ends and picks in the draft.

Converting a profile design to a complete drawdown differs per technique.

WinWeef knows three different possibilities to do so:

- Convert a profile design using block substitution is explained in this chapter.
- Convert profile designs via 'Techniques > Threading tie shafts' is explained in chapter 4. This includes, among others, huck and summer and winter weaves.
- Convert profile designs via 'Techniques - Threading Network'. This will be discussed in chapter 5.

Whether or not a converted treadling

A few of the weavings discussed in this chapter, are always converted to a complete drawdown, namely: blocked double weave, huck weave, turned twill, M's and O's and advancing point.

With a couple other drafts there is a choice to convert the treadling or not.

For some profile designs there are too many possibilities in tie-ups and treadlings. WinWeef will only convert a profile threading to a threading, so that the choice of the treadling is up to the weaver.

Tabby

With a design of pattern wefts and tabby, WinWeef does not automatically draw the tabby. The weaver can decide whether or not draw them. Variation is possible in the ratio of tabby and pattern wefts. See chapter 6: Tabby interleave in the treadling

Exercise 11: Crackle weave

Threading

- Press **Ctrl+O** (or **File > Open draft**) and open the file '01 voorbeelden'.
- Click 'crackle a ontwerp' and 'Open'.
- Go to **File > Save file as...** and type at the file name 'exercise crackle'. Click 'Save'.
- Go to **Techniques > Block substitution** and choose 'Crackle'.



- Make 'Width of repeat' 5 and draw this repeat:
- Click 'Apply'. The draft line is converted to a threading.
- Save with **Ctrl+S**. Compare the draft with 'crackle b rijging' in the file '01 voorbeelden'.

Treadingling

- Choose block mode and right click on the treadingling. In the submenu 'Block right across'.
- Press **Ctrl+U** and type 4. The patterns wefts are visible.
- Save with **Ctrl+S**. Compare the draft with 'crackle c patrooninslagen' in the file '01 voorbeelden'.

For drawing the tabby, follow the instructions in Chapter 6: Interleave tabby'.

Exercise 12: Blocked double weave

- Press **Ctrl+O** (or **File > Open draft**) and open the file '01 voorbeelden'.
- Click 'dubbel a ontwerp' and 'Open'.
- Go to **File > Save draft as...** and type as file name 'Exercise double'. Click 'Save'.
- Go to **Techniques > Block substitution** and choose 'Double Weave Blocks' and 'Apply'.
- Save with **Ctrl+S**.
- For a better impression of the double weave, change the colors: the threads of the even shafts and treadles light green. See exercise 2 'Log Cabin in Plain Weave'.

It will even be more clear when seeing 'threads':

- Press **Ctrl+Q** (or **Settings > Preferences**) and check 'Draw 3D'. There are 3 options to choose from, try them out. WinWeef draws in 3D from square size 4.
- Save with **Ctrl+S**. Compare the draft with 'dubbel b weefsel' in the file '01 voorbeelden'.

Exercise 13: Huck blocks

- Press **Ctrl+O** (or **Files > Open draft**) and open '01 voorbeelden'.
- Click 'ajour a ontwerp' and 'Open'.
- Go to **Files > Save as...** and type 'Exercise Huck lace' as file name, click 'Save'.
- Go to **Techniques > Block substitution** and select 'Huck blocks'.
- Make 'Width repeat' 10. Check 'Make reverse block uneven'. Check 'Treadingling too'. Click Apply.
- Save with **Ctrl+S**.
- Compare the draft with 'ajour b weefsel' in the file '01 voorbeelden'.

Each threading repeat consists of two threading blocks. By checking 'Make reverse block uneven' a new half a threading repeat is added to each reverse of the profile design. Then there is an odd number of threading groups in that block, so that the threading will be symmetric.

With checking 'Make all blocks uneven, to each block half a threading repeat is added, making all blocks symmetric.

Exercise 14: Plain weave in blocks

There are various weaves with these arrangements in the threading with many different options for tie-ups and treadlings. Just two examples.

14a: Monk's belt, treadling plain weave with pattern wefts

Threading

- Press **Ctrl+O** (or **File > Open draft**) and open the file '01 voorbeelden'.
- Click 'monnik a ontwerp' and 'Open'.
- Go to **File > Save as...** and type at the file name 'Exercise monk's'. Click 'Save'.
- Go to **Techniques > Block substitution** and choose 'Plain weave groups'. Click 'Apply'.
- Save with **Ctrl+S**. Compare with 'monnik b rijging' in the file '01 voorbeelden'.

Treadling

- Choose block mode. Right click on the treadling and 'Block right across'.
- Press **Ctrl+U** (stretch) and type 2. All pattern wefts become clear. To see the tabby in between the pattern wefts, n follow the instructions in chapter 6 'Adding plain weave with a tie-up'. Choose a dark color as tabby/ plain weave.

Tie-up

- Change the tie-up for the pattern wefts on the most right two treadles.



Save with **Ctrl+S** and compare the draft with 'monnik c weefsel' in the file '01 voorbeelden'.

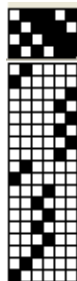
14b: Honeycomb weave

Threading

- Press **Ctrl+O** (or **File > Open draft**) and open the file '01 voorbeelden'.
- Click 'honing a ontwerp' and 'Open'.
- Go to **File > Save as...** and type at the file name 'Exercise honey'. Click 'Save'.
- Go to **Techniques > Block substitution** and choose 'Plain weave blocks'.
- Click 'Apply'. Save with **Ctrl+S**.

Tie- up and treadling

- Press **Ctrl+W** (or **Settings > draft**) and make 'Number of treadles' 6. Click **OK**.
- Draw the tie-up and the treadling.



- Save with **Ctrl+S** and compare the draft with 'honing b weefsel' in the file '01 voorbeelden'.

Exercise 15: M's and O's weave

- Press **Ctrl+O** (or **File > Open draft**) and open the file '01 voorbeelden'.
- Click 'meno a ontwerp' and 'Open'.
- Go to **File > Save as...** and type 'Exercise MandO'. Click 'Save'.
- Go to **Techniques > Block substitution** and choose 'M and O'.
- Change the width of the repeat to 6.
- Save with **Ctrl+S**. Compare the draft with 'meno b weefsel' in the file '01 voorbeelden'.

Exercise 16: Turned Twill

- Press **Ctrl+O** (or **File > Open draft**) and open the file '01 voorbeelden'.
- Click 'pellen a blokontwerp' and 'Open'.
- Go to **File > Save as...** and type at file name 'Exercise Turned Twill'. Click 'Save'.
- Go to **Techniques > Block substitution** and choose 'Turned Twill'. Click 'Apply'.
- Save with **Ctrl+S**.
- Compare the draft with 'pellen b weefsel' in the file '01 voorbeelden'.

With color bands the draft will be more interesting. See 'pellen c kleurontwerp' and 'pellen d kleurweefsel' in the file '01 voorbeelden'.

- Go back to the profile draft and save with another name.
- Make a few color bands in the warp and weft of the design, applying block substitution.

For different types of turned twills, change the repeat. View the results of 'Point threading' and 'Rosepath threading'.

Exercise 17: Advancing Point

With Advancing Point, WinWeef draws the treadling according to the same principle as the threading. If this is not wished, do not check 'treadling and tie-up too'.

- Press **Ctrl+O** (or **File - Open draft**) and open the file '01 voorbeelden'.
- Click 'slang a ontwerp' and 'Open'.
- Go to **File > Save as....** and type 'exercise Adv. point'. Click 'Save'.
- Go to **Techniques > Block substitution** and choose 'Advancing Point'.
- Make 'Height of repeat' 4 and 'Width of repeat' 7 and draw this repeat:



- Be sure that 'Treadling and tie-up too' is checked. Click 'Apply'.
- Save with **Ctrl+S**. Compare the draft with 'slang b weefsel' in the file '01 voorbeelden'.

Change the tie-up as wished.

Exercise 18: Advancing and copy parts of other drafts

At 'Block substitution > Advancing', by default WinWeef only shifts the repeats in the threading. When applying the same principle in the treadling, check 'Treadling too'.

- Press **Ctrl+O** (or go to **File > Open draft**) and open the file '01 voorbeelden'.
- Click 'versch a ontwerp' and click 'Open'.
- Go to **File > Save as.....** and type 'exercise adv'. Click 'Save'..
- Go to **Techniques > Block substitution** and choose 'Advancing'.
- Make the 'Height of repeat' 5 and 'Width of repeat' 5. Draw this repeat:



- Click 'Apply'.
- Save with **Ctrl+S**. Compare the draft with 'versch b rijging' in the file '01 voorbeelden'.

With advancing there are many different possibilities with tie-ups and treadlings. One of the possibilities is to copy a tie-up or treadling from another draft.

Copy parts

- Go to **Edit > Copy from.....** Check 'Copy treadling' and 'Copy tie-up'.
- Click 'Browse'. A window 'Open draft' shows up. Click 'slang b weefsel' in the file '01 voorbeelden'.
- Click 'Open' and you are back in the window 'Copy from other draft'. Click **OK**.
- Compare this draft to 'versch c kleur' in the file '01 voorbeelden'.

Chapter 4 Convert profile designs via ‘Techniques > Threading tie shafts’

The threads of some drafts are threaded according to a fixed repeat on the front shafts. In between are threads on the remaining shafts, forming the pattern. For those threads a profile design is made. WinWeef can add the repeat of the front shafts later with Techniques > Threading tie shafts.

Exercise 19: Huck on 4 shafts

- Press **Ctrl+O** (**File > Open draft**) and open the file '01 voorbeelden'.
- Click 'gerst a ontwerp' and 'Open'.
- Go to **File > Save as....** And save as 'Exercise huck'.

From profile design to threading and treadling

In this example each square in the design threading – and treadling will become 4 threads.

Converting works as follows:

- Choose block mode.
- Right click on the threading and choose 'Block right across' in the submenu.
- Press **Ctrl+U** (or **Edit > Stretch**) and type 2.
- Right click on the treadling, choose 'Block right across' in the submenu.
- Press **Ctrl+U** and type 2.
- Compare with 'gerst b uitrekken' in the file '01 voorbeelden'.
- Go to **Techniques > Threading tie shafts**. Make the height 1 and the width 2. Fill in the first square of the grid.



- Click 'Apply'. Compare with 'gerst c rijging' in the file '01 voorbeelden'.
- Go to **Edit > Turn draft**. Repeat the previous two steps, with what is now the threading. Turn back.
- Go to **Settings > draft** and choose for tie-up.
- Fill in the tie -up:



- Save with **Ctrl+S**. Compare with 'gerst d weefsel' in the file '01 voorbeelden'.

This is a weave with *weft floats*.

To make a weave with *warp floats*:

- Choose block mode. Right click on the tie-up and choose 'Block right across' in the submenu.
- Press **Ctrl+I** (invert), or again a right click on the tie-up and click 'Invert' in the submenu.

Exercise 20: Summer and winter

- Press **Ctrl+O** and open 'zw 1a ontwerp' in the file '01 voorbeelden'.
- Press **Ctrl+Q** (or **Settings > Preferences**) and check 'Draw 3D Simple' to indicate where the pattern wefts come.
- Go to **File > Save as....** and save as 'Exercise SW01'

20a: From block profile to threading

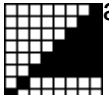
In this example each square in the profile threading and profile treadling stands for 4 threads. Converting from profile threading to threading:

- Turn on block mode. Right click in the threading and click 'Block right across' in the submenu. Press **Ctrl+U** (or **Edit > Stretch**) and type 2.
- Do the same with the treadling. Save with **Ctrl+S**.
- Compare with 'zw 1b uitrekken'.
- Go to **Techniques > Threading tie shafts**. The tie-up in the submenu by default, is suitable for a summer and winter threading.



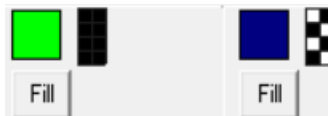
- Click 'Apply'.
- Save with a new name, for instance 'oef zw01 rijging'. Compare to 'zw 1c rijging'.

20b: Convert profile tie-up to skeleton tie-up

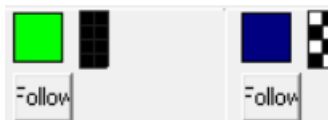
- Press **Ctrl+W** (or **Settings > Draft**). Type 8 for 'Numbers of treadles'. Insert the 2 new treadles before treadle 1. Check 'Allow multiple treadles'.
- Turn off block mode. Fill in one square on treadle 1 – shaft 1 in the tie-up field  and one square on treadle 2 – shaft 2.
- Save with **Ctrl+S**.

20c1: Convert profile treadling to treadling with two treadles together

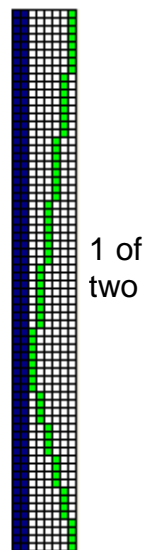
- Go to **Techniques > Designing Liftplan**. Make 'Height repeat' 4 and 'Width repeat 2' Fill in the top two grids as follows:



- Make the line width 1 under 'Paintbrush' and click 'Import'.



- Click 'Follow' **under** the green field in the next screen. The line for the pattern wefts turns green.
- Make 'Paintbrush' 2 and click **on** the blue field to activate it (a thick black frame appears). Click weft 1 – treadle 1. Hold Shift down and click treadle the last weft (weft 68). A blue line of two squares wide appears on the first treadles.



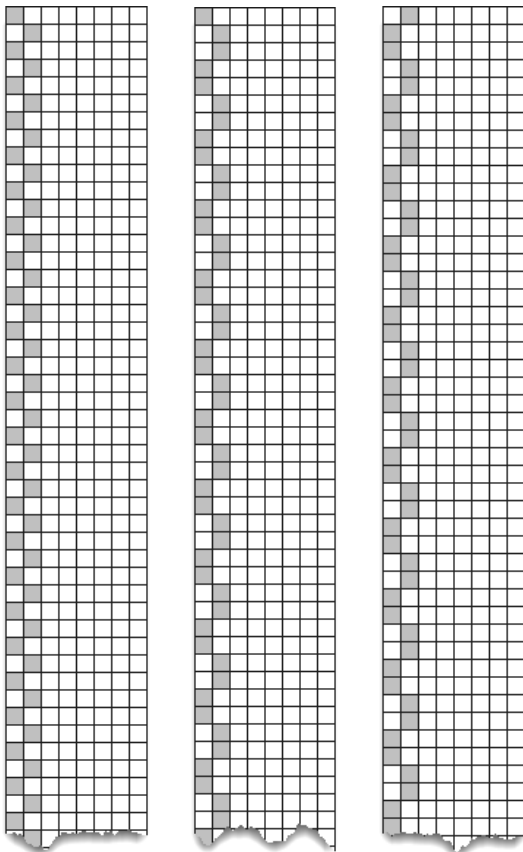
Note: When it is mistaken, use paintbrush 1 to draw in the right color over the black line. Or choose Block mode with F2 and cut all.

- Click 'Apply'. Save with **Ctrl+S**. Compare with 'zw 1d patrooninslagen'.

For adding tabby, follow the instructions in Chapter 6 'Insert tabby in the treading'

20c2: With the help of Transparent Copy, the same can be achieved

- Make as follows 3 default liftplans for traditional, for O pairs and for X pairs:
- Draw an empty liftplan of 8 shafts wide and as long as wished.
- Draw on columns 1 and 2 resp. 1,2 (traditional) - 1,2,2,1 (O-pairs) - 2,1,1,2 (X-pairs).
- Copy and repeat paste many times.
- Save.



From left to right.:



S&W basic liftplans: traditional (1,2), S&W O-pairs (1,2,2,1), S&W X-pairs (1,2,2,1)

- Open the draft of 20b. Choose in **Settings > Draft** 'Tie up'.
- Go to **Edit > Copy from**. In the window **Copy from another draft**, browse in File and choose one of the three basic liftplans.
- Choose 'Treading' and 'Transparent' (and To end 1).
- Done.

20d: The elaboration of the treadling, wefts in pairs

The tie-up field remains as in exercise 20b. For this technique, the stretched treadling repeat must be divisible by 4.

- Start with 'zw 1c rijging'. The treadling repeat of this one is divisible by 4. Save as 'Exercise zw02'.
- Follow the steps of exercise 20c, but draw the grid next to the **blue** field as follows:

For wefts in X- pairs	
For wefts in O-pairs	




- Compare with 'zw 1e patrooninslagen O paren' and 'zw 1e patrooninslagen X paren'.

20e: Elaboration for liftplan

- Press **Ctrl+O** and open 'zw 2a ontwerp' in the file '01 voorbeelden'.
- Save as 'Exercise zw02'.
- Accomplish the steps from exercise 20a for the elaboration of the threading.
- Press **Ctrl+W** (or **Settings > Draft**). Make the 'Numbers of treadles' 8. Insert the two new treadles before treadle 1.
- Compare with 'zw2c rijging'. Save with **Ctrl+S**.
- Go to **Techniques - Designing Liftplan**. Make 'Height of repeat' 4 and 'Width of repeat' 2.
- Make the repeat at the green field black:



- Click 'Import'.
- Make 'Paintbrush' 1 and keep clicking Follow until the black treadling is completely green.
- Select a repeat, according to this scheme:

For traditional wefts	
For wefts in X-pairs	
For wefts in O-pairs	

- Fill in your choice next to the blue field.

- Make 'Paintbrush' 2 and click the blue field. Then click weft 1 – treadle 1. Press Shift and click treadle 1 of the last weft. A blue line of two squares wide appears.
- Click 'Apply' and compare with 'zw 2d patrooninslagen'.

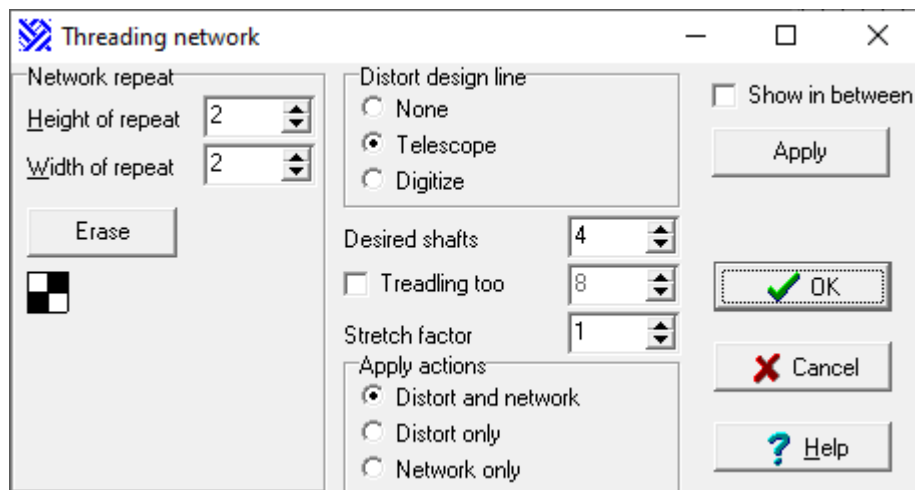
Till so far all the Summer and Winter drafts are drawn *without* tabby. To insert tabby, follow the instructions in chapter 6 'Insert tabby'.

Chapter 5 Convert profile designs via 'Techniques > Threading network'

With network weaves (also called 'grid weaves'), threading and treadling fit on a grid. Drafts for network weaves are drawn as a block pattern. WinWeef can elaborate the draft into a drawdown in various ways.

Exercise 21: Overshot weave

- Press **Ctrl+O** and open 'overshot a ontwerp' in the file '01 voorbeelden'.
- Save as 'exercise overshoot'.
- Go to **Techniques > Threading network**.
- Make 'Height repeat' 2 and 'Width repeat' 2. Draw a plain weave in the grid.
- Choose 'Distort design line > telescope'.
- Make 'Desired shafts' 4.
- 'Show in between' and 'Treadling too' must be turned off (uncheck if necessary).
- Choose 'Apply actions > distort and network'. Click Apply.



- Draw these 2-2 diagonals in the tie-up field:



- The drawdown now shows the elaborated threading and the pattern wefts.
- Save with **Ctrl+S**. Compare the draft with 'overshot b rijging' in the file '01 voorbeelden'.

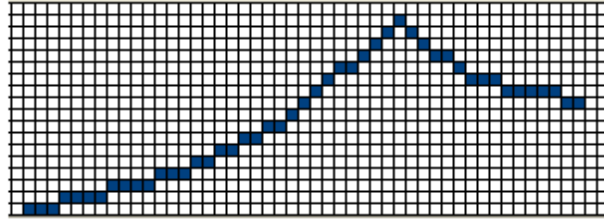
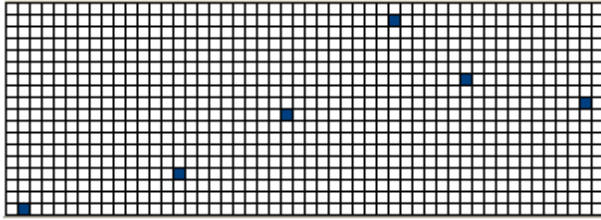
In case the tabby wefts in between the pattern wefts must be visible, then follow the instructions in chapter 6 'Insert tabby in the treadling'.

When making a new design, start with Settings > draft, select tie-up and make the blocks odd on the reverse points.

Drawing design lines

WinWeef draws a line between two points when pressing Shift before clicking the second point. To quickly draw and change a design line, click the points of the design line, holding down the Shift key.

Below are the click points on the left, the drawn line on the right.



Exercise 22: Network twill

Drawing a network twill in WinWeef can be done in three steps. It can come in handy to save each step separately with different names. If the result is not satisfying, or something goes wrong while working, going back to the previous step is easier than starting all over again.


The three steps are:

- Drawing a design line
- Converting the design line into a profile design
- Converting the profile design into a drawdown.

In this exercise the first step was already done, a design line is drawn.

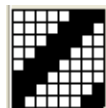
In other cases, start with **Settings > Draft** and tie-up.

From design line to profile design for the threading

- Press **Ctrl+O** and open 'netkep 1a lijn' in the file '01 voorbeelden'.
- Save as 'Exercise net line'.
- Go to **Techniques > Threading network**.
- Make 'Height repeat' 4 and 'Width repeat' 4. Draw a 1-3 diagonal in the grid of the network repeat: 
- Choose 'Distort design line > Telescope'.
- Make 'Shafts desired' 8.
- Choose 'Apply actions > Distort only'. Click 'Apply'. The design line is now a profile threading on 8 shafts.

Tie-up and profile design for the treadling

- Go to **Edit > Threading to Treadling**. Or draw a new treadling.
- Draw a 3-5 tie-up:

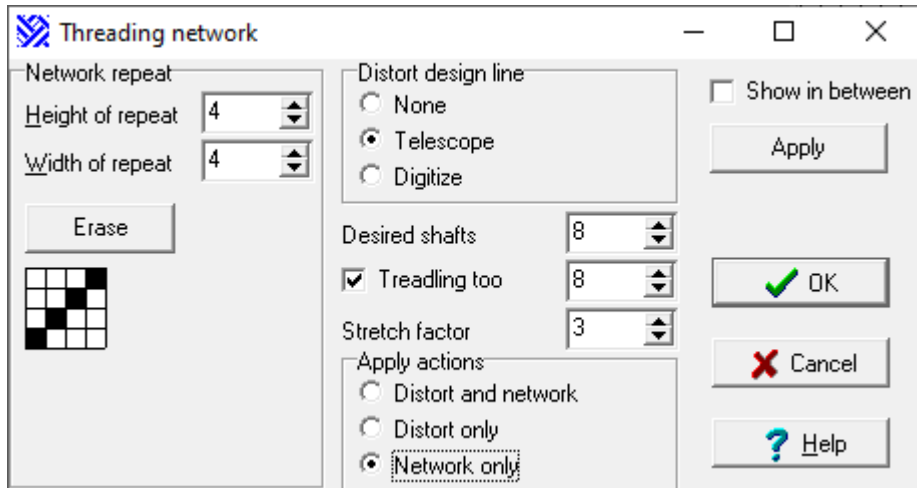


- Save the profile design as 'exercise net block' via **File > Save as...**. The profile design will be saved separately.
- Compare the draft with 'netkep 1b ontwerp'.

At this stage changes in the design are possible.

Elaboration of threading and treadling

- Go to **Techniques > Threading network**. Control if the network repeat is a 1/3 twill.
- Choose 'Distort design line > Telescope'.
- Make 'Desired shafts' 8.
- Check 'Treadling too'. Choose 8 treadles.
- Choose 'Stretch factor' 3.
- Choose at 'Apply actions – Network only'. Click 'Apply'.



- Change the tie-up into a 3-1-1-3 tie-up.
- Save as 'exercise net weave' via **File > Save as**
- Compare the draft with 'netkep 1c weefsel'.

Elaboration of the threading only

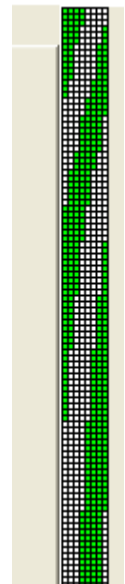
To only elaborate the profile threading of the design to a network threading, because a liftplan must be added, then follow the steps described before, but do not check 'Treadling too'. Compare the result to 'netkep 1d rijging'.

Exercise 23: Network twill treadlings (for network and other weaves)

A profile treadling gives five different ways to make a network treadling. These are described in the next exercises.

1. Treadling under **tie-up** (the twill direction of the weave will go to the left)

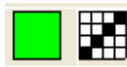
- Press **Ctrl+O** and open 'netkep 1d rijging' in the file '01 voorbeelden'.
- Save as 'Exercise net treadling'.
- Turn on block mode and select the entire threading.
- Go to **Edit > Turn draft**. Click No to the question.
- Go to **Techniques > Threading network**. Be sure to uncheck 'Treadling too'.
- Make Stretch factor 3. With this factor the profile design will be stretched.



- Choose at 'Apply Actions – Network only'. Click 'Apply'.
- Turn draft back. Change the tie-up to a 3-1-1-3 tie-up. (Right mouse click on the tie-up field, choose for this tie-up in the submenu)
- Press **Ctrl+S** and compare with 'netkep 1e trapwijze links'.

2. Treading under **tie-up**, twill direction will go to the right.

- Press **Ctrl+O** and open 'netkep 1d rijging' in the file '01 voorbeelden'.
- Save as 'exercise net treadle right'.
- Make a block from the treading and stretch with factor 3.
- Go to **Techniques > Designing Liftplan**.
- Click 'Import'. The profile treading appears in the columns.
- Make 'Paintbrush line width' 4, 'Crop' must be turned off.
- This repeat must stand next to the green field:



- Click the button 'Follow' under the green field and then 'Apply'. The treading now shows up in the drawdown.
- Change the tie-up into a 3-1-1-3 tie-up.
- Press **Ctrl+S** and compare with 'netkep 1e trapwijze rechts'.

3. To perform the above steps on a table **loom or dobby** proceed as described in exercise 5: 'Converting the tie-up and treading for dobby and table loom'.

4. Liftplan for network twills '**Crop**' is turned off – the paintbrush width draws over the last treadle to the first.

- Press **Ctrl+O** and open 'netkep 1d rijging' in the file '01 voorbeelden'.
- Save as 'exercise net dob'. Stretch the treading with factor 3.
- Change the tie-up into a 1-7 tie-up by deleting the diagonals with **Ctrl+Alt**: Click on the black squares of shaft 8 – treadle 6 and 7, and on shaft 1 – treadle 7. Then click without **Ctrl+Alt** shaft 1, treadle 8.

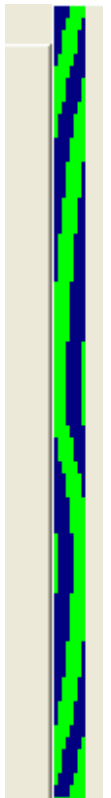


Go to **Techniques > Designing Liftplan**.

- Click 'Fill' under the green field. The liftplan follows the green repeat. This gives a 1-3 twill for the entire draft. Control if the paintbrush width is 4 and click 'Import'.
- Click 'Follow' under the blue field (for a field of a 3 – 1 twill effect to the right). Or click 'Follow' under the purple field (for a field of a 3 – 1 twill effect to the left). Click 'Apply'.
- Save with **Ctrl+S**. Compare with 'netkep 1e dobby'.

It is not really necessary to import a line. In this window drawing directly in the liftplan is possible. Choose a paintbrush line width and click the desired tie-up. The color 'depends' on the brush in the chosen width.

5. Liftplan for network twills, '**Crop**' is turned on. See the next exercise.



Exercise 24: Network twill with liftplan

'Crop' is turned on – the paintbrush does not draw past the last column.

Threading

- Press **Ctrl+O** and open 'netkep 2a ontwerp'.
- Save as 'exercise netkep 2'.
- Go to **Techniques > Threading Network**.

- The network repeat is:



- Choose as 'Distort design line' - None.
- Number of shafts automatically is 8. Treading too is turned off.
- Choose stretch factor 2.
- Choose at 'Apply Actions – distort and network'. Click 'Apply'.
- Save as 'exercise netkep 2 threading'.
- Make a block of the treading and stretch with factor 2.
- Save with **Ctrl+S**. Compare with 'netkep 2b rijging'.
- Change at **Settings > Draft** the 'Numbers of treadlings to 8. Click **OK**. The stretched design treading is now on the last treadles.
- Change the tie-up. Make a 1-7 tie-up by: right click on the tie -up field, block right across, **Ctrl+L** (empty block), switch off block mode and with **Ctrl+Alt** a click treadle 1 – shaft 1.



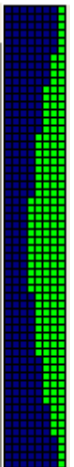
- Save with **Ctrl+S**. Compare with 'netkep 2c rijging'.

Treading

- Go to **Techniques > Designing Liftplan**





- Click 'Fill' under the blue or purple field.
- Click 'Import'. The design line is now in liftplan.
- Make 'Paintbrush width' 5 and check 'Crop'.
- Click 'Follow' under the green grid. The imported design line and the squares to the right of it are filled in until the last shaft.
- Click 'Apply'.
- Save with **Ctrl+S**. Compare the draft with 'netkep 2d inslagen'.





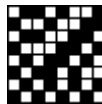
Exercise 25: Networked Huck lace, with blocks of 3 threads

Threading

- Press **Ctrl+O** and open 'netaj 3a ontwerp'.
- Save as 'exercise netaj 3 ont'.
- Go to **Techniques > Threading network**. Make 'Height repeat' 2 and 'Width repeat' 2.
- Draw this 1/1 repeat in the grid: 
- Choose at 'Distort Design line' for 'Telescope'.
- Choose at 'Desired shafts' 6.
- Check 'Treading too' and choose 6. The stretch factor is 1 (no stretching).
- Click 'Network only' and click 'Apply'.
- The result is huck lace threads divided over 6 shafts and 6 treadles.
- Save with **Ctrl+S**. Compare with 'netaj 3b ajourdraden'. ☀
- Go to **Techniques > Threading tie-shafts**. Make 'Height repeat' 2 and 'Width repeat' 6. The first end of the threading is on an odd shaft. Therefore draw this repeat: 
- Click 'Apply'. Because the tie-up is not complete, the drawdown looks strange.
- Save as 'exercise neta 3 rijg'. Compare with 'netaj 3c rijging'.

Treading

- Go to **Edit > turn draft**. Click 'No'. The treading is now the threading.
- Go to **Techniques > Threading tie- shafts**. Make 'Height repeat' 2 and 'Width repeat' 6.
- When the first thread of the threading is on an even shaft, then draw this tie repeat: 
- When the first thread of the threading is on an odd shaft, then draw this tie repeat: 
- Click 'Apply' and turn back. Because the tie-up is not complete, the drawdown looks strange.
- Save as 'exercise neta 3 weefsel'.
- Draw the tie-up underneath or copy as follows the right tie-up from another weave.
- Go to **Edit > Copy from....**
- Check copy a tie-up and click 'Scroll'.
- Click in the new window on 'netaj 3d weefsel' and then 'Open'.
- Click **OK** in the window 'Copy from another draft'.
-



- Save with **Ctrl+S**. Compare with 'netaj 3d weefsel'.

Exercise 26: Networked Huck lace, with blocks of 5 threads

Threading

Up to ☀ the steps are exactly the same as for huck lace network with blocks of 3 threads.



- Therefore open 'netaj 3b ajourdraden'.
- Save as 'exercise netaj 5 ajour'.
- Choose block mode, block right across the threading and stretch with factor 2.

- Do the same with the treadling.
- Save with **Ctrl+S**. Compare with 'netaj 5b ajourdraden'.
- Go to **Techniques > Threading tie shafts**. Make 'Height repeat' 2 and 'Width repeat' 10.
- The first end of the threading is on an odd shaft, therefore draw this tie repeat:



- Click 'Apply'.
- Save with **Ctrl+S**. Compare with 'netaj 5c rijging'.

Treadling

- Go to **Edit > Turn draft**. The treadling becomes the threading.
- Go to **Techniques > Threading tie shafts**. Make 'Height repeat' 2 and 'Width repeat' 10.
- When the first end of the threading is on an even shaft, draw this tie repeat: 
- When the first end of the threading is on an odd shaft, draw this tie repeat: 
- Turn back.
- Save with **Ctrl+S**.
- Draw this tie-up, or copy from another draft:
- Go to **Edit > Copy from...**
- Check copy the tie-up and click 'Browse'.
- Click in the new window 'netaj 3d weefsel' and then 'Open'.
- Click 'Copy from other draft' and **OK**.
- Save with **Ctrl+S**. Compare with 'netaj 5d weefsel'.



Exercise 27: Networked Huck lace, liftplan for weft blocks of 3 or 5 picks

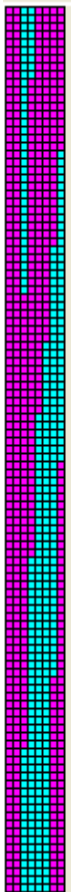
- Press **Ctrl+O** and open 'netaj dob a ontwerp'.
- Save as 'exercise netaj dooby'.
- Make a threading as in exercise 25:
 - Go to **Techniques > Threading network**. Draw the same repeat as in exercise 25, but *switch off* 'Treadling too'!
 - Then go to **Techniques > Threading tie shafts**. Follow the steps of exercise 25.
- Save with **Ctrl+S** and compare with 'netaj dob b rijging 3'.

Treadling

- Make a block right across the treadling.
- Stretch with **Ctrl+U** and factor 3 for blocks of **3 wefts**, or with factor 5 for blocks of **5 wefts**.
- Save with **Ctrl+S**.

Blocks of 3 wefts

- Go to **Techniques > Designing Liftplan**.
- Make for blocks of **3 wefts** 'Height repeat' 6 and 'Width repeat' 2.
- Draw next to the pink field: and next to the turquoise field:



- Click 'Fill' under the pink field.
- Click 'Import'. The design treadling appears in black in the column.
- Make 'Paintbrush' 1.
- Keep clicking 'Follow' under the turquoise field until all the black squares are turquoise.
- Click 'Apply'.
- Save with **Ctrl+S**. Compare the draft with 'netaj dob c'.
- Save as 'Exercise netaj dobby c'
- Go to **Settings > Draft** or press **Ctrl+W** and make the numbers of treadles 8, insert the 2 new treadles before treadle 1.
- Go to **Techniques > Designing Liftplan**. A white field of two squares wide appears in the treadling. Color these as follows:
- Make the paintbrush 2 and click the pink field. Then click in the treadling on the square of row 1, shaft 1.
- Move the scroll bar until the end of the turquoise field is visible. Press Shift and click the square of column 1. The white field turned pink and the shafts 1 and 2 weave tabby.
- Click 'Apply', save with **Ctrl+S** and compare with the draft of 'netaj dob c'

Blocks of 5 wefts

- Go to **Techniques > Designing Liftplan**.
- Click the tab 'Large'.
- Make for blocks of **5 wefts** 'Height repeat' 10 and 'Width repeat' 2.
- Draw next to the grey field: and next to the blue field:



- Further follow the same steps as for the blocks of 3 threads.

Network huck drafts with thick and thin threads are drawn the same way.
To see the result of thin/ thick, follow the procedure of exercise 9.

Chapter 6 Inserting tabby in the treadling

There are weaves with alternating pattern wefts and tabby. WinWeef first converts a design treadling into pattern wefts. It is optional to insert the plain weave wefts in any desired ratio.

There are two ways of drawing:

1. for floor looms
2. for dobby and table looms

Exercise 28: Adding Plain weave or Tabby for a floor loom (tie-up)

There are two kinds of tabby for a floor loom:

- The first one weaves plain weave with even against odd shafts.
- The second weaves plain weave with the front shafts against the back shafts.

28a: Plain weave or Tabby with even to odd shafts

- Make a draft or open 'overshot b rijging' with **Ctrl+O**.
- Save with a new name.
- Go to **Techniques > Treadling for tabby**.
- Check 'Summer and Winter tie-up'.
- Indicate the ratio between tabby and pattern wefts in 'Number of Tabby picks' and 'Number of pattern picks'.
- Choose at 'Tabby' whether the first plain weave pick should come on an even or an odd shaft.
- Choose at 'Tabby color' a matching color for the plain weave picks.
- Click 'Execute'.

28b: Plain weave or tabby with the front group of shafts to the back group of shafts.

- Make a new draft or open 'zw 1d patrooninslagen' with **Ctrl+O**.
- Save with a new name.
- Go to **Techniques > Treadling for tabby**.
- Check 'Summer and Winter tie-up'.
- Indicate the ratio between tabby and pattern wefts in 'Number of Tabby picks' and 'Number of pattern picks'.
- Choose at 'Tabby' whether the first plain weave pick should come on an even or an odd shaft.
- Choose at 'Tabby color' a matching color for the plain weave picks.
- Click 'Execute'.

If necessary change the tie-up of the tie-treadles.

Exercise 29: Insert Plain weave in liftplan


Apply interleave

Two kinds of plain weave can be inserted in a liftplan:

- The first weaves plain weave with even to odd shafts.
- The second weaves plain weave with the front shafts to the back ones.

29a: Plain weave on even to odd shafts (liftplan)

Preparation: draw the plain weave


- Open a new draft. Choose with **Ctrl+W**: 8 shafts, 8 treadles, liftplan.
- Draw these two plain weave wefts in the treadling: 
- Repeat copy as often as needed and give them a matching color. Save as 'pl.w.treadling'.

Insert plain weave

- Make a draft with only pattern wefts and a liftplan. Go to **Edit > Copy from....**
- Click 'Browse' and the file of the plain weave treadling ('pl.w.treadling').
- Click 'Open'.
- In the window 'Copy from another draft', check 'Copy treadling' 'Copy ends and colors' and 'interleave'. If first weft must be a pattern weft, then choose 'Interleave after'.
- Click **OK**.
- Save with **Ctrl+S**.

29b: Plain weave with front group of shafts to back group of shafts

Preparing: draw the plain weave

- Open a new draft. With **Ctrl+W** choose: 8 shafts, 8 treadles, liftplan.
- In the treadling, draw the two plain weave wefts with a deviated shaft combination, for instance the one for a summer and winter weave. 
- Repeat copy as many times as needed and give them a matching color.
- Save as 'sw pl.w. treadling'.

Insert plain weave

- Open the draft with only pattern wefts (for instance 'zw 2d patrooninslagen') and go to **Edit > Copy from....**
- Click 'Browse', then on the file of the plain weave treadling ('sw pl.w. treadling') and then 'Open'.
- In the window 'Copy from another draft' check 'Copy treadling' 'Copy ends and colors' and 'Interleave'. If the first weft is preferable a pattern weft, then choose 'Interleave after'.
- Click **OK**.
- Save with **Ctrl+S** and compare with 'zw 2e dobby'.

Chapter 7 Integrated twill and lampas

Exercise 30: Integrated twill

Applying interleave / Drawing treadling with 'Designing Liftplan'

Threading

- Open a New draft. Draw a straight threading of 30 threads on 3 shafts.
- With **Ctrl+W** choose for tie-up.
- Save as 'exercise twill 3'. Compare with 'geïntkeper a 03'.
- Open another New draft. Draw a straight threading of 30 threads on 5 shafts.
- With **Ctrl+W** choose for tie-up.
- Save as 'exercise twill 5'. Compare with 'geïntkeper b 05'. Go to **Edit > Copy from....** With 'Browse' choose the file 'exercise twill 3'. Click 'Open'.
- Check: 'Copy threading' and 'Interleave'. Then choose 'Separate shafts' and **OK**.
- Save as 'exercise twill 35'. WinWeef puts with 'Interleave – separate shafts' the copied threading on the front shafts.

Tie - up

- Press **Ctrl+W**. Make 'Number of treadles' 8. Insert before treadle 1. Click **OK**.
- Draw a skeleton tie-up. Choose Tie-up and Allow multiple treadles.
- Go to **Techniques > Designing Liftplan**. Make 'Height repeat' 3 and 'Width repeat' 3.
- Draw next to the pink field a 1/2 diagonal. Make paintbrush 3. Click the pink field and then on the left square of weft 1. Press Shift and click shaft 1 of weft 45. A pink column of 3 squares wide appears.
- Click tab 'Large' and make 'Height repeat' 5 and 'Width repeat' 5.
- Draw next to the grey field a 1/4 diagonal. Make paintbrush 5. Click the grey field and then the forth square of weft 1. Press Shift and click the forth square of pick 45. The result is a grey field over the last five squares.
- Click 'Apply'. Compare the drawdown with 'geïntkeper c 35'.

Two ways to interleave two threadings with WinWeef:

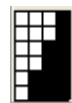
- The function 'Interleave – Separate shafts' places the number of shafts of the copied threading before the shafts of the threading on the screen.
- The function 'Interleave after' interleaves two threadings on the same shafts.

NOTE: Treadling for integrated twill can be drawn with '**Transparent copy**'.

Exercise 31: Lampas

Threading

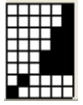
- Press **Ctrl+O** and open 'lampas a ontwerp'.
- Save as 'exercise lampas'.
- Go to **Techniques > Block substitution** and select 'Plain weave blocks'.
- Click 'Apply'.
- Adjust the tie-up and compare with 'lampas b blokdraden'.



- Go to **Techniques > Threading tie-shafts** and add tie shafts with this repeat: 
- Save with **Ctrl+S**.

Tie-up

- Press **Ctrl+W** and add two treadles before treadle 1; there will be 6.
- In the tie-up field, click treadle 1 – shaft 1 and treadle 2 – shaft 2.
- Compare with 'lampas c rijging'.



Treadling

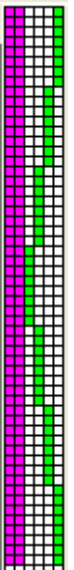
- Stretch the treadling with factor 2.
- Go to **Techniques > Designing Liftplan**. Make 'Height repeat' 2 and 'Width repeat' 2.
- Behind the green field, make the repeat black.



- Make 'Paintbrush' 1 and click 'Import'.
- Then click 'Follow' under the green field. The design line turns green.
- Behind the pink field, draw a 1/1 repeat.



- Make 'Paintbrush' 2. Click the pink field and click on row 1, column 1.
- Press Shift and click on row 66 - column 1.
- Click 'Apply'. For each pick two treadles are drawn.
- Save with **Ctrl+S**. Compare with 'lampas d patrooninslagen'.



Add plain weave

- Add a dark blue plain weave after each pattern weft. See chapter 6, exercise 28a 'Plain weave on even to odd shafts'.
- Save with **Ctrl+S**. Compare with 'lampas e weefsel'.

NOTE: Treadling lampas can be drawn with 'Transparent copy'.

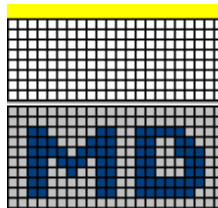
Chapter 8 Design via the Analysis screen

The Analysis screen can turn a drawn tie-up into a complete drawdown. This function can be used to design block patterns and tie-ups. It is also possible to import photos and drawings. These can be used as a base for pick-up weaving, damask patterns or knitting patterns.

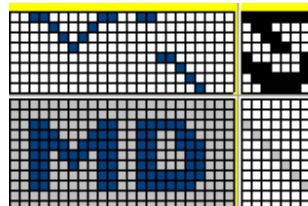
Exercise 32: Design a block pattern

As an example, make a block pattern from two initials for a summer-and-winter weave on a floor loom.

- Open a new draft.
- Press **Ctrl+W** and select 'Tie-up'.
- Go to **Analysis > Switch between draft and Analysis screen**, or press **Ctrl+Y**. There is a yellow border around the screen now.
- Draw two initials

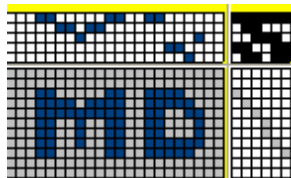


- Go to **Analysis > Analyse**, or press **Ctrl+A**. WinWeef draws threading, tie-up and treadling.

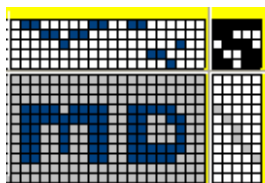


For a block pattern in summer- and- winter with 8 shafts and 10 treadles, the profile design must be drawn on 5 shafts and 5 treadles. Therefore change the design in a more rigid version. The more symmetry, the fewer shafts and treadles are needed. It is a matter of trying.

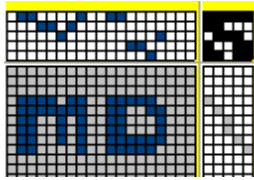
- Go back to **Analysis > Analyse**, or press **Ctrl+A**.



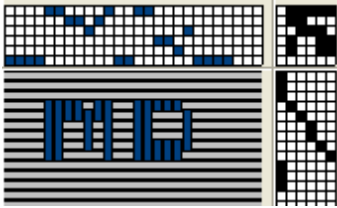
- There are 5 shafts and 6 treadles. Remove the top row of the drawing and press **Ctrl+A** (or **Analysis > Analyse**). 5 treadles remain.



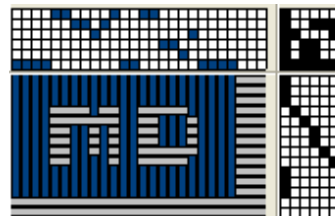
- Ratios can be changed for a better balance. Press **Ctrl+A**.



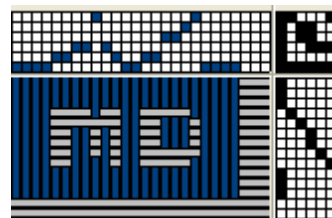
- Press **Ctrl+Y** or go to **Analysis > Switch between draft and Analysis screen** to go to the usual draft screen.
- For a background around the characters, one shaft and one treadle must be added. To do so, draw a block in the threading and in the treadling.



- Check 'Draw 3D' to view. The pattern wefts in the characters are behind. For the other way around, invert the tie-up.



- With a right mouse click on the threading, the threading order can be changed with 'Move shaft forward', 'Move shaft back' or 'Shaft to position....'

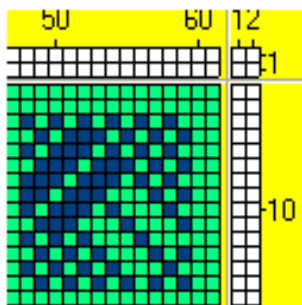


- The block pattern can now be finished to a complete drawdown.

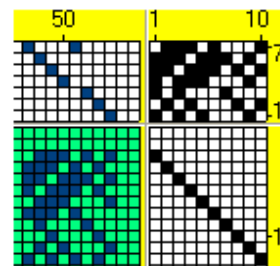
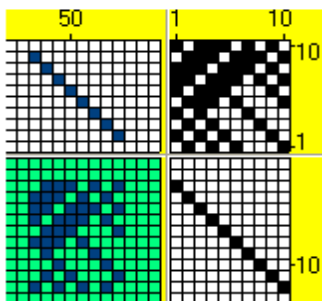
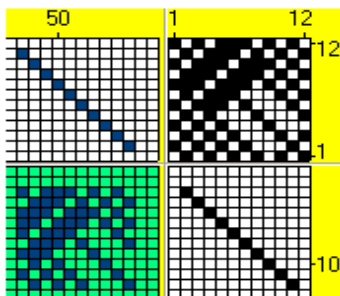
Exercise 33: Designing a drawdown

A draft can be drawn in the Analysis screen. WinWeef calculates the threading, treadling and tie-up. Example: for a twill design with fragments of warp effect, weft effect and plain weave, to be woven on a floor loom with 8 shafts and 10 treadles.

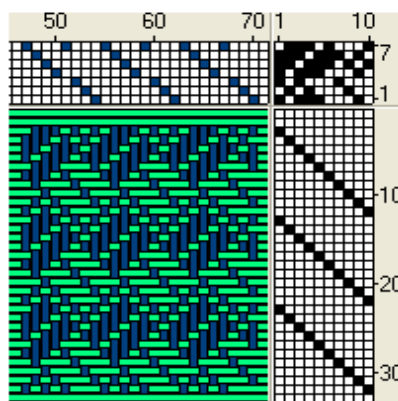
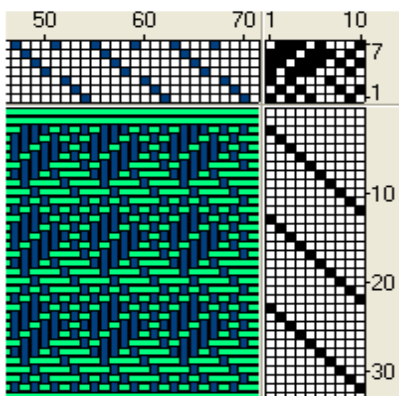
- Open a new draft. Press **Ctrl+W** and select 'Tie-up'.
- Press **Ctrl+Q** and check 'Threads between'. Choose 10.
- Go to **Analysis > Switch between draft and Analysis screen**, or press **Ctrl+Y**. A yellow border around the screen appears.
- Draw a pattern by clicking or dragging.



- Click 'Analyse', or press **Ctrl+A**. Too many shafts and treadles are needed.
- Choose block mode and remove threads from threading and treadling and/ or change the tie-up. Regularly click 'Analyse', until the drawing fits between the numbers of shafts.

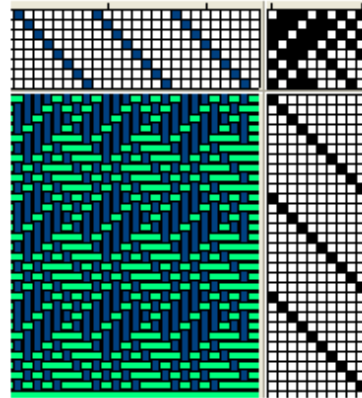
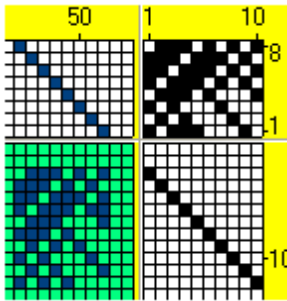


- Click **Analysis > Switch between Draft and Analysis screen** (or press **Ctrl+Y**) to go to the regular screen. In that screen view the results when trying out duplicating repeats of parts of repeats.



In this draft screen the tie-up was changed.

- Before returning to the analysis screen, remove the additional repeats first.
- Keep improving and switching between analysis and the draft screen until the design is satisfying.



Conclusion

With all these exercises all the possibilities of WinWeef have been made clear. More detailed information about WinWeef can be found in Kees Kraamer's Manual. Use WinWeef to create your own designs and drafts. Enjoy, experiment and weave!